

Work Order ID 56394

February 22, 2010 11:55:33 AM

Page 1

Item ID: D4051-1

Accept

Revision ID:

Item Name: Rappel Deflector

Setup Start

Stop

Start Date: 2/22/10 Start Qty: 1.00

Required Date: 2/23/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4051

a

100

0.00

Large Fab

Memo

0.00

Large Fab

1- Cut tube 50" and remove identification markings -
2- Bend tube with manuel pipe bender as per template DT9574 (Make first line -
at 1.00")
3- Trim access tube material to finish size as per dwg D4051 -

PD 10.02.22

110

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

→ 8.10.02.22

④

120

Identify as per dwg & Stock Location: Basket

0.00

Packaging

Memo

0.00

Packaging

PD 10.02.22 ⑦

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Item ID: D4051-1

Revision ID:

Item Name: Rappel Deflector

Start Date: 2/22/10 Start Qty: 1.00

Required Date: 2/23/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Accept



Setup Start



Stop



Cust Item ID:

Customer:



10/02/23
MF
10-2-20

Picklist Print

February 22, 2010 11:55:32 AM

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Work Order ID: 56394



Parent Item: D4051-1



Parent Item Name: Rappel Deflector

Start Date: 2/22/10

Required Date: 2/23/10

Comments: IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B as per dwg
REV.A DD 10.02.22 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.500W.049		Purchased	No			100	f	150.9394	4.3859			



Square Tubing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

150.93937

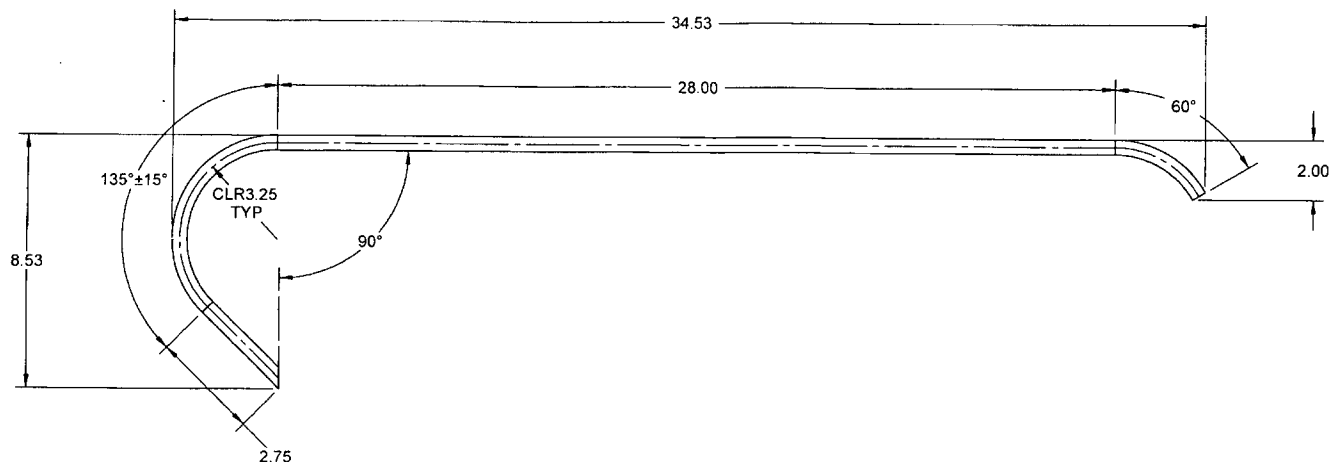
113303

10.71832

114004

140.22105

PD 10.02.22



8 D4051-1 RAPPEL DEFLECTOR

WLO
56394

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.50 x 0.50 x 0.049 WALL
REF DART SPEC. M304TS0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.98 lbs
- 8) TUBE FLAT LENGTH 43.00 REF

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>92</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>18</i>	D4051	SHEET 4 OF 7
APPROVED	<i>12</i>	TITLE	SCALE
DE APPR.	<i>14</i>	RAPPEL DEFLECTOR ASSY	
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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